## INSTALLATION AND OPERATING INSTRUCTIONS

002B335-00 Rev A Cage Code 56183 **Date 25 April 91** 

## **MAINTENANCE OF GO75L COMPRESSORS**

## **GENERAL**

This bulletin contains procedures for service intervals on GO75L compressors, TX P/N 5260A17.

## **ITEM**

1. **\*Felt Filters:** Recommend replacement every three (3) month or 1500 hours of operation.

NOTE: Filters should be replaced whenever construction is done in or around where

the air dryers are located.

2. **Maintenance Kits TX P/N 6500M27:** Recommend replacement every 6000 hours operating time or one year, whichever comes first.

NOTE: Careful inspection should be accorded the compressor cylinders looking for

scoring and any obvious damage before replacing the kit.

3. **Major Overhauls:** When replacing the maintenance kit for third time (18,000 hrs), the piston rod assembly should be inspected and replaced as necessary.

**CAUTION:** Care should be taken when doing any maintenance on compressors, being aware that

these units can get very hot (up to 190°F).

\*NOTE: Larger filters with less frequent service required are available.

P/N 995B004-00 Filter Kit Assembly P/N 046B002-00 Filter Replacement